What is claimed is:

- 1. A semiconductor device production method comprising the steps of:
- (a) forming an insulative film on an underlying substrate;
- 5 (b) forming a semiconductor layer on the insulative film;
 - (c) bonding a flexible substrate onto the semiconductor layer; and
 - (d) separating the semiconductor layer on the flexible substrate from the insulative film on the underlying substrate.
- 10 2. A semiconductor device production method as set forth in claim 1.

wherein the semiconductor layer formed in the step (b) is a crystalline Si layer,

wherein the step (b) comprises the steps of:

- 15 (b1) forming an a-Si layer on the insulative film;
 - (b2) forming a catalytic layer on the a-Si layer;
 - (b3) crystallizing the a-Si layer in contact with the catalytic layer into the crystalline Si layer through a catalytic reaction; and
 - (b4) removing the catalytic layer.
- 20 3. A semiconductor device production method as set forth in claim 1, further comprising the step of forming a semiconductor element in the semiconductor layer after the step (b).
 - 4. A semiconductor device production method as set forth in claim 2, wherein the step (b1) comprises the step of patterning the
- 25 a-Si film to segment the a-Si film after the formation of the a-Si

film.

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- 5. A semiconductor device production method as set forth in claim 2, wherein the step (b2) comprises the step of patterning the catalytic layer after the formation of the catalytic layer.
- 5 6. A semiconductor device production method as set forth in claim 1, wherein the insulative film is cleaved or etched away for the separation in the step (d).
 - 7. A semiconductor device produced by a semiconductor device production method as recited in claim 1, wherein the semiconductor layer has a thickness of 25µm to 100µm.
 - 8. A semiconductor device as set forth in claim 7, wherein the semiconductor layer is a crystalline Si layer.
 - 9. A semiconductor device production method comprising the steps of:
- 15 (e) forming an insulative film on an underlying substrate and pattering the insulative film to form a recess in the insulative film;
 - (f) forming a semiconductor layer on the insulative film, the semiconductor layer having a thick film portion located on a portion of the insulative film formed with the recess and a thin film portion located on a portion of the insulative film adjacent to the recess;
 - (g) separating the semiconductor layer on the flexible substrate from the insulative film on the underlying substrate; and
- 25 (h) bonding a flexible substrate onto a surface of the

separated semiconductor layer which has been opposed to the underlying substrate.

- 10. A semiconductor device production method as set forth in claim 9,
- wherein the semiconductor layer formed in the step (f) is a crystalline Si layer,

wherein the step (f) comprises the steps of:

- (f1) forming an a-Si layer on the insulative film;
- (f2) forming a catalytic layer on the a-Si layer;
- 10 (f3) patterning the catalytic layer so as to leave a portion of the catalytic layer on the a-Si layer in the recess;
 - (f4) crystallizing the a-Si layer in contact with the catalytic layer into the crystalline Si layer through a catalytic reaction; and
 - (f5) removing the catalytic layer.
- 15 11. A semiconductor device production method as set forth in claim 9, further comprising the step of forming a semiconductor element in at least one of the thick film portion and the thin film portion after the step (f).
- 12. A semiconductor device production method as set forth in claim 9, further comprising the step of forming a circuit having a high breakdown voltage element in the thick film portion and forming a circuit having no high breakdown voltage element in the thin film portion after the step (f).
- 13. A semiconductor device production method as set forth in claim 9, wherein the insulative film is cleaved or etched away for

the separation in the step (g).

- 14. A semiconductor device produced by a semiconductor device production method as recited in claim 9, wherein the semiconductor layer has a thickness of 25µm to 50µm.
- 5 15. A semiconductor device as set forth in claim 14, wherein the semiconductor layer is a crystalline Si layer.